



THE MAINTENANCE SOLUTOR
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426 HIGH LUSTRE ALUMINIUM COAT

PRODUCT DATA:

- ◆ *Pleasing matellic finish*
- ◆ *High luster retention*
- ◆ *Excellent hiding properties*
- ◆ *Excellent weathering resistance*
- ◆ *Can be used on heated surfaces up to 90°C (Please confirm)*

PRODUCT INFORMATION

Khemix 426 High Lustre Aluminium Coat is a premium grade high luster aluminium paint suitable for use on all types of ferrous metal, **Khemix 426 High Lustre Aluminium Coat** gives a bright metallic finish and has excellent weathering properties. Approved by SIRIM to Malsyai Standard MS 289:1987

For use on new or proviosly painted, interior and exterior ferrous metal surfaces such as metal doors, mild steel grilles and gates where a long lasting metallic aluminium finish is desired.

APPLICATION:

Drying Times	Surface dry: 2-3 hours, Recoats: 16 hours (Overnight for best result)
Dilution	Mineral turpentine
Cleaning Up	Mineral turpentine

DILUTION RATIO

Brush Or Roller	Ready for use. If dilution is required, add up to 5% mineral turpentine
Conventional Spray	Dilution of up to 15% mineral turpentine
Airless Spray	Ready for use
Airless Spray	A typical set up would be a minimum of 155kg/cm ³ with a nozzle size of 0.38 – 0.43mm and a spray tip angle of 65°
Conventional Spray	A typical set up would be minimum atomizing pressure of 2.8kg/cm ² and fluid pressure of 0.4kg/cm ³ with a nozzle size of 1.27mm



Application Method



65° Spraying Tip



Pratice Proper Cleaning

PHYSICAL DATA:

Coverage	12-15 m ² /litre @ 25 microns
Volume Solids	44%
Dry Film Thickness	25 microns/coat
Wet Film Thickness	57 microns/coat
Flash Point	34°C

FINISHING:

Colours	Aluminium
Finish	Metallic lustre
Pack Size	1 & 5 litres



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SURFACE PREPARATION:

New, unpainted surfaces : Metal

Using mineral turpentine, remove all grease, wax and surface contaminants. Lightly abrade surfaces and dust off.

Repainting: Metal

Previously painted surfaces must be thoroughly rubbed down using a suitable abrasive paper. Remove all grease, wax and surface contaminants by solvent wiping with mineral turpentine.

